# (DAC) INTERNATIONAL



# **Filter LPF**

Flange-Mounted, With Integrated Cooler Bypass Valve up to 260 I/min, up to 50 bar



# 1. TECHNICAL **SPECIFICATIONS**

### 1.1 FILTER HOUSING Construction

The filter housings are designed in accordance with international regulations. They consist of a filter head and a screw-in filter bowl. The built-in check valve in the filter head supplies partial flow to the cooler.

Standard equipment:

- cooler bypass valve
- connection for a clogging indicator

### **1.2 FILTER ELEMENTS**

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

● ISO 2941, ISO 2942, ISO 2943, ISO 3724, ISO 3968, ISO 11170, ISO 16889

# **Contamination retention capacities** in g

Betamicron® (BN4HC)					
LPFGG	A 3 μm	5 µm	10 µm	20 µm	
161	15.2	16.8	20.2	22.9	
241	25.1	27.8	33.5	37.9	
261	38.8	43.0	51.7	58.5	
281	62.4	69.2	83.2	94.1	

Filter elements are available with the following pressure stability values:

Betamicron® (BN4HC): 20 bar Mobilemicron (MM): 10 bar

## 1.3 SEALS

Perbunan (=NBR)

# 1.4 INSTALLATION

Inline filter

# 1.5 SPECIAL DESIGNS AND **ACCESSORIES**

- Seals in FPM, EPDM
- Without clogging indicator connection

## 1.6 FILTER SPECIFICATIONS

Nominal pressure	50 bar
Fatigue strength	At nominal pressure 10 <sup>6</sup> cycles
	from 0 to nominal pressure
Temperature range	-10 °C to +120 °C
Material of filter head	EN-GJS-400
Material of filter bowl	Aluminium
Type of clogging indicator	VM (differential pressure measurement
	up to 210 bar operating pressure)
Pressure setting of the clogging indicator	2 bar (others on request)
Bypass cracking pressure	3.4 bar

#### 1.7 SPARE PARTS

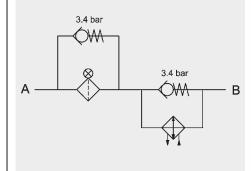
See Original Spare Parts List

# 1.8 CERTIFICATES AND APPROVALS On request

# 1.9 COMPATIBILITY WITH **HYDRAULIC FLUIDS ISO 2943**

- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG
- Fire-resistant fluids HFC and HFD
- Operating fluids with high water content (> 50 % water content) on request

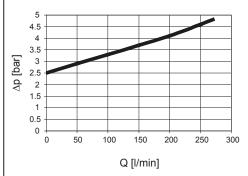
# Symbol for hydraulic systems



# 1.10 FILTER CALCULATION / SIZING

## **GRAPHS FOR COMPLETE FILTER**

The total pressure drop graphs apply to mineral oil with a density of 0.86 kg/dm3 and a kinematic viscosity of 30mm<sup>2</sup>/s.



The gradient coefficients in mbar/ (I/min) apply to mineral oils with a kinematic viscosity of 30 mm<sup>2</sup>/s. The pressure drop changes proportionally to the change in viscosity.

Betamicron® (BN4HC)					
	3 µm	5 µm	10 µm	20 µm	
161	13.4	10.4	6.5	3.5	
241	8.1	6.3	3.9	2.1	
261	5.2	4.1	2.5	1.4	
281	3.3	2.5	1.6	0.9	

# 2.1 COMPLETE FILTER

Туре	Filter material of element	Size	Pressure range	Inlet / outlet to cooler	Type of connection	Filtration rating [µm]	Type of clogging indicator*	Type code	Modification number	Supplementary details
LPF	BN/HC = Betamicron® (glass fibre)  MM = Mobilemicron (synthetic fibre)	161 241 261 281	<b>G</b> = 50 bar	<b>G</b> = M27x2	A = 2 mounting holes	BN/HC: 3, 5, 10, 20 MM: 8, 10, 15	W = without port, no clogging indicator A = steel plug in indicator port B = visual C = electrical D = visual/ electrical	1	.x = The latest version is always supplied	V = FPM seal L = light with appropr. voltage (24, 48 110, 220 Volt)

<sup>\*</sup> for other clogging indicators see brochure no. 7.050../..

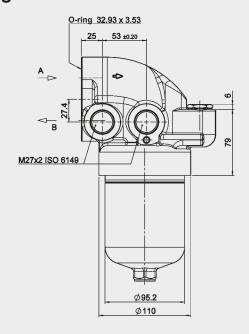
### 2.2 REPLACEMENT ELEMENT

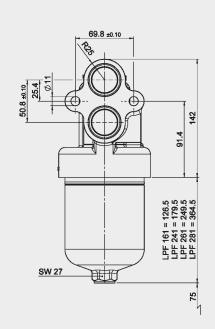
Size	Туре	Filtration rating [µm]	Filter material	Supplementary details
0161 0241 0261 0281	RD = Return line element for pressure filter	BN4HC = 003, 005, 010, 020 MM = 008, 010, 015	BN4HC = Betamicron® MM = Mobilemicron	B3.4 = with bypass valve (cracking press. 3.4 bar) B6 = with bypass valve (cracking press. 6 bar) KB = without bypass valve

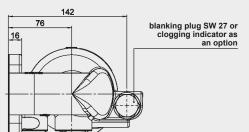
### 2.3 REPLACEMENT CLOGGING INDICATOR

Туре	Pressure setting	Type of clogging indicator*	Modification number	Supplementary details
VM	2 = standard 2 bar	W = no port, no indicator B = visual C = electrical D = visual/ electrical	.x = The latest version is always supplied	-V = FPM seal

# 3. DIMENSIONS







LPF	Weight incl. element [kg]	Volume of pressure chamber [I]
161	4.8	0.6
241	5.0	0.9
261	5.4	1.4
281	6.0	2.0

# **NOTE**

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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